




### 3. Disassembly and Assembly

This section describes the disassembly and reassembly sequences for this monitor.

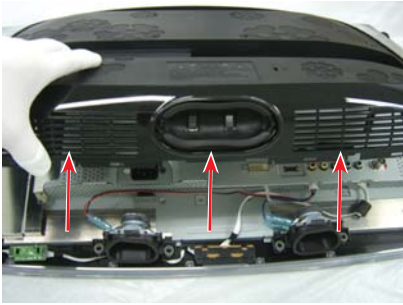


**⚠ Warning:** As this monitor has parts that are sensitive to static electricity, be careful when handling them.

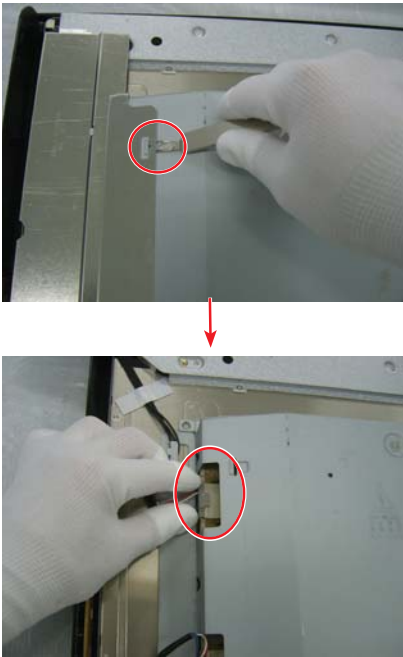
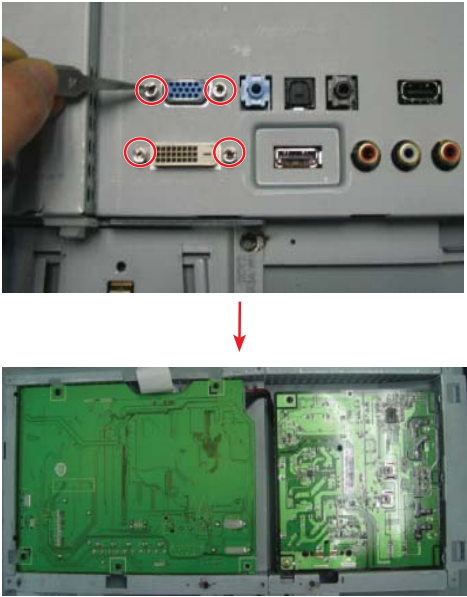
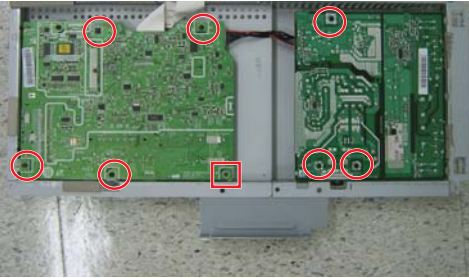

#### 3-1. Disassembly

- ⚠ Caution:**
1. Turn the monitor off before beginning the disassembly process.
  2. When disassembling the monitor, do not use any metal tools except for the provided jig.
  3. Remove the signal cable and the power cord before beginning the disassembly.

Description	Photo	Screws
<p>1. Place monitor face down on cushioned table. Remove Stand, then remove 4 marked screws from the rear cover.</p> <p><b>⚠ Caution :</b> If you do not tilt the stand and use too much force to remove it, the connection pin may break.</p>		
<p>2. Remove the cover and the LCD panel using the provided jig on both grooves at the bottom.</p> <p><b>⚠ Caution :</b> Remove the cover and the LCD panel using the provided jig on both grooves at the bottom. If you disassemble the product with only one side opened, it may be damaged.</p>		

### 3. Disassembly and Assembly

Description	Photo	Screws
3. Insert a flat screwdriver into the groove and then lift up and remove the cover.		
4. After remove COVER-REAR, then disconnect SPEAKER , FUNCTION wire.  5. Disconnect LVDS cable from panel.		

Description	Photo	Screws
6. After disconnecting SHIELD-LAMP of left side, disassemble lamp wire between panel and IP Board.		
7. Remove 4 screws of PC and DVI connector. Then, upset the shield.		
8. Remove 8 marked SCREW of left picture. Disconnect IP board.  ※ Reassembly procedures are in the reverse order of disassembly procedures.		

### 3. Disassembly and Assembly

Description	Photo	Screws
9. Remove the LCD panel.		
10. Remove the WIRE-CONNECTOR from the LED PCB MODULE.		
11. Remove the IR-PCB from the HOOK.		
12. Remove the KNOB-CONTROL from the COVER-FRONT.		
13. Remove the FUNCTION PCB MODULE.		

※ The assembly is in the reverse order of disassembly.